

## GREENMARINE

R

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CO<sub>2</sub> Reduction

High Performance Environmentally Acceptable Lubricants for your marine application

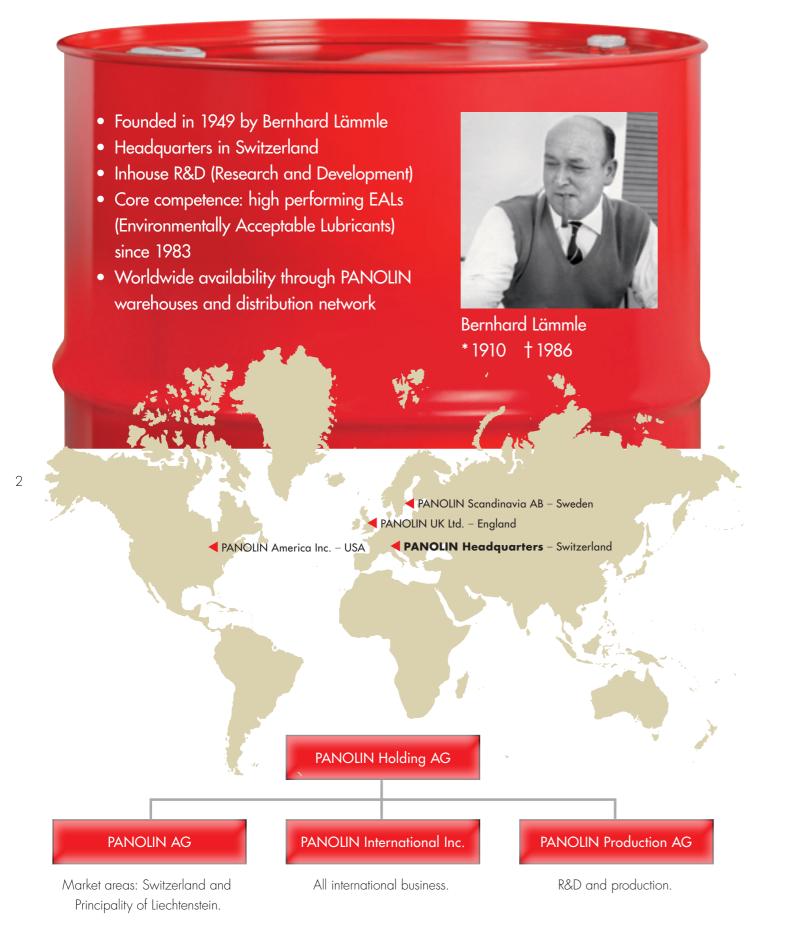


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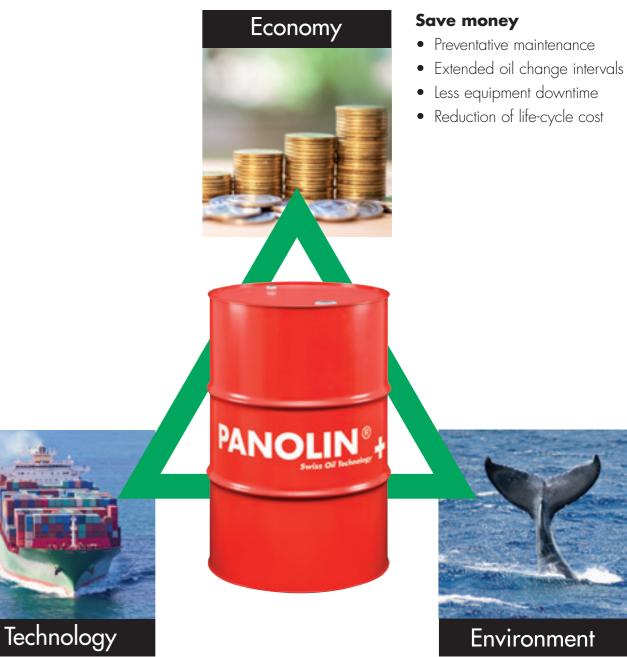
## Company profile

## The concept





We want to standardize high performing EALs globally to preserve the environment.



### **Increase performance**

- Advanced technology
- More reliability
- Higher efficiency
- Improved availability

Only economically viable, technically mature and environmentally friendly concepts are truly sustainable.



#### **Protect the environment**

- Environmentally acceptable
- Biodegradable
- Meets global regulations
- CO<sub>2</sub> reduction

## Your benefits

Over 35 years of experience in biodegradable oil technology



### **Increase performance**

- Fully saturated synthetic ester based lubricants made for marine applications
- High thermal and shear stability
- Excellent oxidation stability
- Outstanding wear and corrosion protection
- Hydrolytic stability low acidity, non-emulsifying
- No deposits protection of your system
- Numerous OEM approvals
- Higher efficiency higher output of the equipment



### **Protect the environment**

- Readily biodegradable lubricants
- Minimally toxic
- CO<sub>2</sub> reduction due to less oil/fuel consumption; take advantage of the PANOLIN CO<sub>2</sub> calculator
- Compliant with global regulations and international eco-labels
- Beneficial for job tenders
- Supports your environmental compliance policy



### Save money

- Robust and reliable lubricants
- Longer lifetime
- Extended oil change intervals
- Less equipment downtime
- Less maintenance cost
- Less waste disposal
- Lifetime fill potential
- Advantage through inhouse oil sample analysis

High Performance Environmentally Acceptable Lubricants are our core competence since 1983.

# Global acceptance through eco-labels



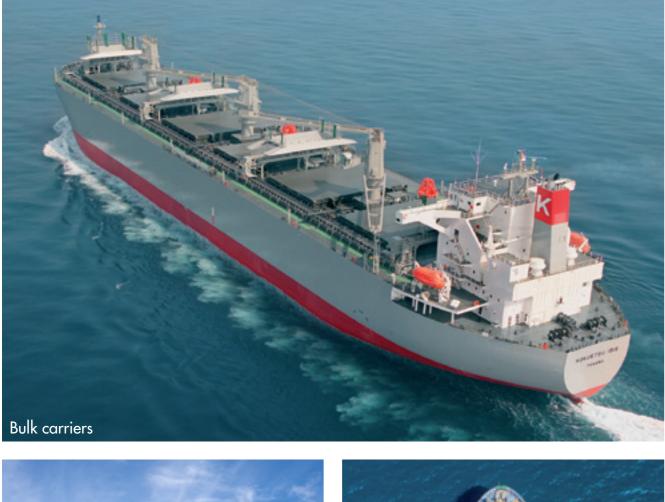
# Approved by leading manufacturers





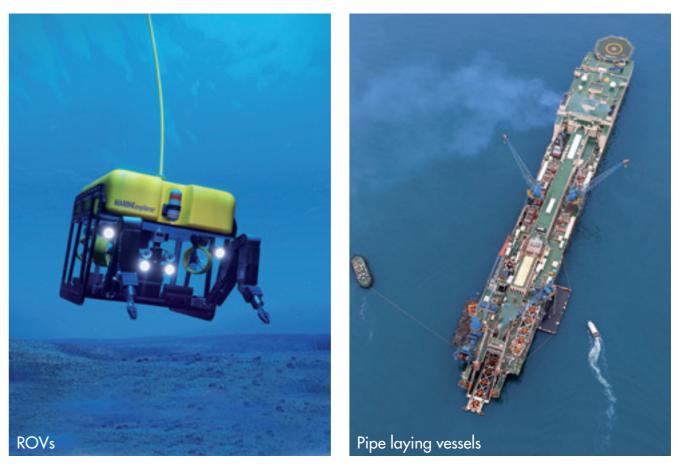
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<b>Valker</b> :	がもめフロペラ得式会社 Kanona Poyadar ca. lid.	<b>Kawasaki</b>	KEMEL
ERSMIT	MAN Energy Solutions	NAKASHIMA We Go Beyond	
ker	Rexroth Bosch Group	ROLLS	SCHOTTEL
тн	VOLVO	WÄRTSILÄ	Œ

## **References and industries**





Reliable lubricants: When you need to deliver the goods





Low maintenance lubricants: When downtime is not an option



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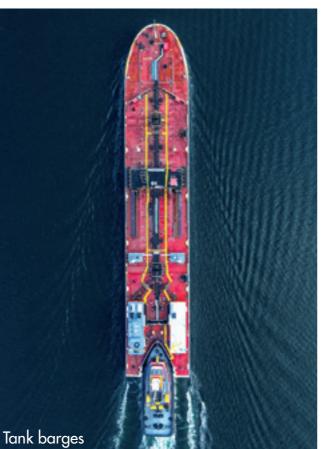
## References and industries







Robust lubricants: When 24/7 is demanded





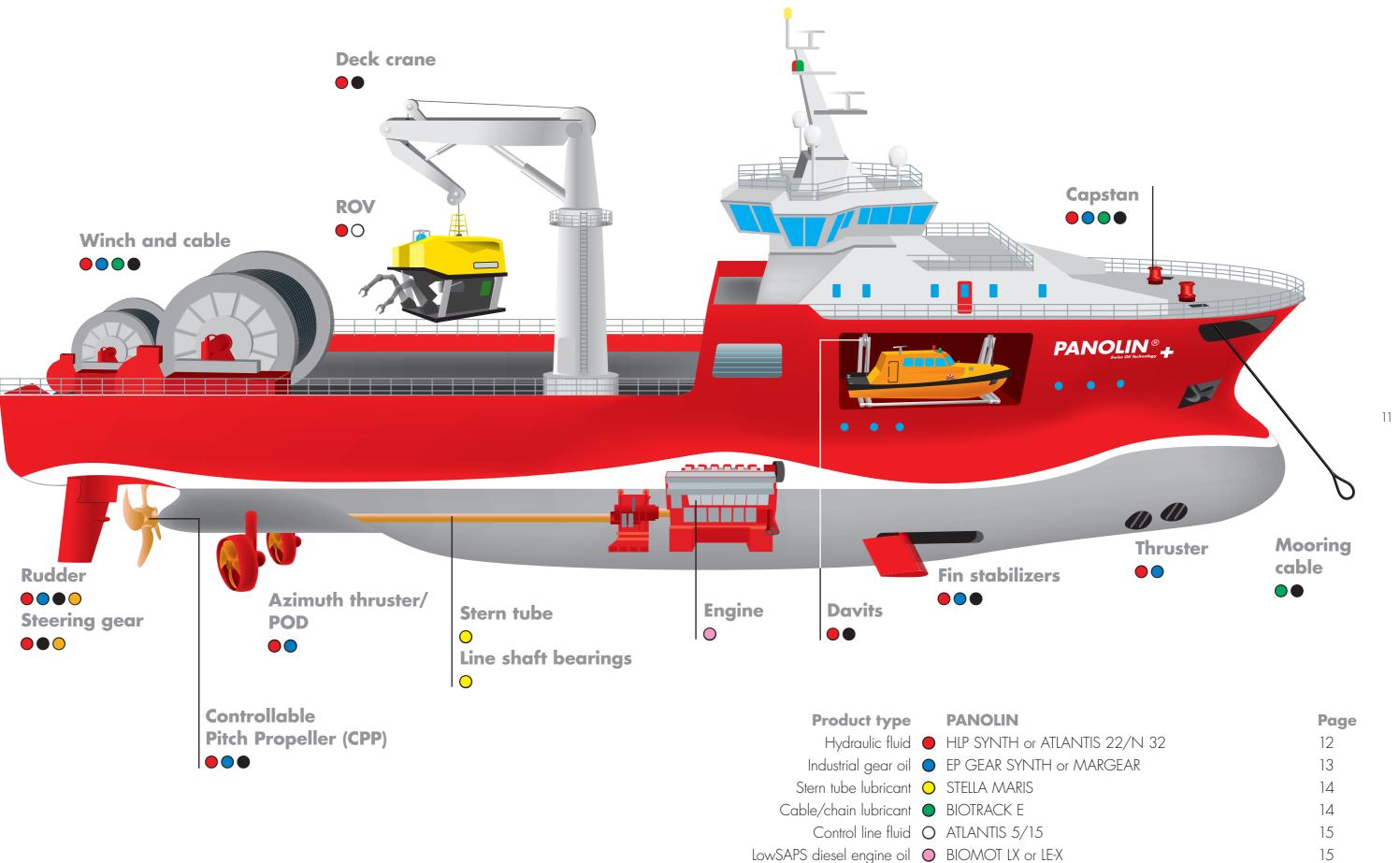


Long-life lubricants: Where time is money

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## PANOLIN EALs application guide





Product type		PANOLIN	l	Page
Hydraulic fluid		HLP SYNTH or ATLANTIS 22/N 32		12
Industrial gear oil	$\bigcirc$	EP GEAR SYNTH or MARGEAR		13
Stern tube lubricant	$\bigcirc$	STELLA MARIS		14
Cable/chain lubricant	igodol	BIOTRACK E		14
Control line fluid	Ο	ATLANTIS 5/15		15
APS diesel engine oil	$\bigcirc$	BIOMOT LX or LE-X		15
EP universal grease		BIOGREASE LL-EP 2		17
EP fluid grease	$\bigcirc$	MARGREASE W EP O		18

## PANOLIN HLP SYNTH

#### Hydraulic fluid - readily biodegradable, saturated synthetic esters

#### Features and benefits

- Fully synthetic, high-performance, readily biodegradable, zinc-free and environmentally friendly hydraulic fluid, based on saturated synthetic esters with special additive technology
- Minimally toxic
- Extremely long oil-change interval «lifetime filling» enables higher machine efficiency
- Increases availability and reliability of your equipment due to greater power reserves
- Outstanding extreme-pressure characteristics
- Excellent cold flow characteristics (extremely low pour point)
- Prevents gumming and deposits of ageing products even under high thermal load
- Excellent oxidation resistance at high temperatures
- Great dialectric strength

#### **Environmental compatibility**

It is decomposed by micro-organisms in water and/or soil almost without any residues.

- ASTM D-6046-98a: P<sub>w</sub>1, T<sub>w</sub>1, T<sub>s</sub>1
- Biodegradablity acc. to OECD 301 B: > 60%
- CO<sub>2</sub> reduction thanks to longer oil-change intervals
- Eco Labels from: Czech Republic, Germany, Italy, Japan, Korea, Sweden
- US EPA VIDA (Vessel Incidental Discharge Act), VGP 2013 (Vessel General Permit) Note: Page 16
- Water hazard classifications acc. to AwSV: awg (35020, 35030, 35040), WGK 1 (35050, 35060)

#### **Specifications**

ASTM D 943 (Dry TOST test) > 5000 h / ASTM D 2070 (modified, 1680 h) / ASTM D 8029 FZG Test A/8.3/90 load stage 12 ISO 15380/HEES Vickers V104 C

#### Technical data (mean values, subject to normal tolerances – TDS 20210422)

PANOLIN HLP SYNTH	Product No.	Density g/cm³ 15°C	Viscosity 40 °C	in mm²/s 100°C	Flashpoint COC in °C	Pour point in °C	Viscosity index	lodine No.
15	35020	0.925	15.6	3.9	222	< - 60	151	< 6
22	35030	0.916	20.5	4.5	220	- 58	136	< 6
32	35040	0.915	33.3	6.3	240	- 58	142	< 7
46	35050	0.916	46.7	8.2	240	- 57	150	< 10
68	35060	0.921	68.6	11.1	240	- 55	154	< 12

### PANOLIN ATLANTIS 22, N 32

#### Hydraulic fluid - readily biodegradable, saturated synthetic esters

#### **Features and benefits**

- Specially formulated from saturated synthetic esters and selected additives to protect hydraulic equipment operating in the offshore environment against corrosion and wear
- Fully complies to the low ecotox profile required by the OSPAR commission in order to protect the marine environment
- Contains no substitutable components according to the CEFAS classification procedure
- Minimally toxic
- Excellent cold flow characteristics
- Improved oxidation resistance to offer a wide operating temperature range
- Prevents gumming and deposits even under high thermal load

#### Environmental compatibility

- It is decomposed by micro-organisms in water and/or soil almost without any residues.
- Biodegradablity acc. to OECD 301 B: > 60%
- CEFAS United Kingdom: OCNS Group E
- Miljødirektoratet Norway: Environmental Category Yellow
- OSPAR Recommendation 2010/3 on HOCNF (Harmonised Offshore Chemical Notification Format)
- RINA Green Plus Italy
- SODM Netherlands: OCNS Group E (HMCS Category R)
- US EPA VIDA (Vessel Incidental Discharge Act), VGP 2013 (Vessel General Permit) Note: Page 16









lodine No. < 6 < 7

### PANOLIN EP GEAR SYNTH

#### Industrial gear oil - readily biodegradable, saturated synthetic esters

#### **Features and benefits**

- and slide bearings
- Minimally toxic
- Reduces micro-wear of surface roughness on friction surfaces in aggregates
- Outstanding extreme-pressure characteristics
- Excellent oxidation resistance at high temperatures
- Prevents gumming even under high thermal load
- Better adhesion to metal surfaces than mineral-oil based gear oils
- Outstanding anti-wear and anti-corrosion properties
- Extreme shear-resistant multigrade gear oil with a wider thermal operating range than mineral oil

#### Environmental compatibility

- It is decomposed by micro-organisms in water and/or soil almost without any residues.
- Biodegradability acc. to OECD 301 F: > 60% (27325, 27335)
- Biodegradability acc. to OECD 301 F: > 60% (27320, 27330: read across)
- US EPÄ VIDA (Vessel Incidental Discharge Act), VGP 2013 (Vessel General Permit) Note: Page 16
- Water hazard classifications acc. to AwSV: WGK 1

#### **Specifications**

DIN 51 502/CLP E, 51 517/CLP E FZG Test A/16.6/140 load stage 12

PANOLIN EP GEAR SYNTH	Product No.	Density g∕cm³ 15°C	Viscosity 40°C	in mm²/s 100°C	Flashpoint COC in °C	Pour point in °C	Viscosity index
68	27320	0.919	69.0	10.8	290	- 54	146
100	27325	0.920	100.0	14.1	300	- 45	144
150	27330	0.921	150.0	18.8	300	- 43	142
220	27335	0.923	220.0	24.0	300	- 41	136

### PANOLIN MARGEAR

#### Industrial gear oil - readily biodegradable, saturated synthetic esters

#### Features and benefits

- Fully synthetic and environmentally friendly gear oil, based on renewable saturated synthetic esters
- Minimally toxic
- Reduces micro-wear of surface roughness on friction surfaces in aggregates
- Outstanding extreme-pressure characteristics
- Excellent oxidation resistance at high temperatures
- Prevents gumming even under high thermal load
- Better adhesion to metal surfaces than mineral-oil based gear oils
- Outstanding anti-wear and anti-corrosion properties
- Extreme shear-resistant multigrade gear oil with a wider thermal operating range than mineral oil

#### Environmental compatibility

- It is decomposed by micro-organisms in water and/or soil almost without any residues.
- Biodegradability acc. to OECD 301 B: > 60%
- EN 16807
- US EPA VIDA (Vessel Incidental Discharge Act), VGP 2013 (Vessel General Permit) Note: Page 16

#### Specifications

DIN 51 502/CLP E. 51 517/CLP E FZG Test A/8.3/90 load stage > 12 FZG Test A/10/16.6/140 load stage 12 (28520)

Technical data (mean values, subject to normal tolerances – The	TDS 20201104)
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PANOLIN	Product	Density g/cm³	Viscosity ir	n mm²/s	Flashpo
MARGEAR	No.	15°C	40°C	100°C	COC i
68	28518	0.912	70.4	11.2	254
100	28520	0.919	100.9	14.6	252
150	28522	0.925	149.9	19.7	249
220	28524	0.939	214.4	25.7	244
320	28526	0.940	324.0	36.4	246

Technical data (mean values, subject to normal tolerances – TDS 20210422)								
PANOLIN ATLANTIS	Product No.	Density g/cm <sup>3</sup> 15°C	Viscosity in 40°C	mm²/s 100°C	Flashpoint COC in °C	Pour point in °C	Viscosity index	
22	36062	0.915	20.7	4.5	220	- 54	136	
N 32	36065	0.913	33.8	6.3	232	- 50	142	



• Fully synthetic, high-performance and readily biodegradable lubricant, based on saturated synthetic esters for industrial gear boxes, roller bearings

point	Pour point	Viscosity
C in °C	in °C	index
	- 30 - 30 - 33 - 30 - 27	151 150 151 152 152

## PANOLIN STELLA MARIS

#### Stern tube lubricant - readily biodegradable, saturated synthetic esters

#### **Features and benefits**

- Fully synthetic and environmentally friendly stern tube lubricant, based on renewable saturated synthetic esters
- Minimally toxic
- Excellent lubricity
- Does not contain emulsifiers
- High polarity that protects metal surfaces
- No varnish due to thermal oxidation
- Great hydrolytic stability
- Outstanding anti-wear and anti-corrosion properties

#### **Environmental compatibility**

It is decomposed by micro-organisms in water and/or soil almost without any residues.

- Biodegradability acc. to OECD 301 B: > 60%
- Croatia Eco-Label (28445, 28450, 28455, 28460)
- EN 16807
- EU Ecolabel, category 3 (28445: DE/027/120, 28450: DE/027/121, 28455: DE/027/122, 28460: DE/027/123)
- RINA Green Plus Italy (28445, 28450, 28455, 28460)
- US EPA VIDA (Vessel Incidental Discharge Act), VGP 2013 (Vessel General Permit) Note: Page 16



## O PANOLIN ATLANTIS 5, 15

#### Control line fluid - readily biodegradable, saturated synthetic esters

#### **Features and benefits**

- Specially formulated from saturated synthetic esters and selected additives to protect subsea and topside production control systems against corrosion and wear
- Fully complies to the low ecotox profile required by the OSPAR commission in order to protect the marine environment
- Contains no substitutable components according to the CEFAS classification procedure
- Minimally toxic
- Excellent cold flow characteristics combined with oxidation resistance to offer a wide operating temperature range
- Prevents gumming and deposits even under high thermal load

#### Environmental compatibility

- It is decomposed by micro-organisms in water and/or soil almost without any residues. Biodegradablity acc. to OECD 301 B: > 60%
- CEFAS United Kingdom: OCNS Group E (registered for open and closed systems)
- Miljødirektoratet Norway: Environmental Category Yellow
- Miljøstyrelsen Danish Environmental Protection Ägency: PR-No. 2318929 (36060) OSPAR Recommendation 2010/3 on HOCNF (Harmonised Offshore Chemical Notification Format)
- RINA Green Plus Italy
- SODM Netherlands: OCNS Group E (HMCS Category R)
- US EPA VIDA (Vessel Incidental Discharge Act), VGP 2013 (Vessel General Permit) Note: Page 16

Technical d	ata (mean values,	subject to normal toleran	ces – TDS 20	0210422)	
PANOLIN	Product	Density g/cm <sup>3</sup>		in mm²/s	Flashpoi
ATLANTIS	No.	15°C		100°C	COC in
5	36054	0.864	6.1	2.1	< 160
15	36060	0.921	16.4	4.0	220

## PANOLIN BIOMOT LX and LE-X

#### LowSAPS diesel engine oil - readily biodegradable, saturated synthetic esters

#### Features and benefits BIOMOT LX 10W-40

- Fully synthetic engine oil, based on saturated synthetic esters for the latest diesel engines
- Diesel engine oil with extremely low sulphate ash, phosphor and sulphur content
- The combination of synthetic base oils with special additive technology ensures extremely low oil consumption
- Sustainably prevents blockage of exhaust particle filters and corrosion of oxidation catalyzers
- Ensures excellent engine lubrication both at high operating temperatures and at extremely low ambient temperatures
- Prevents gumming and deposits of ageing products even under high thermal load
- Minimally toxic

#### Features and benefits BIOMOT LE-X 5W-30

- Fully synthetic, readily biodegradable and long-life engine oil, based on saturated synthetic esters for the latest diesel engines
- Diesel engine oil with extremely low sulphate ash, phosphor and sulphur content
- The combination of synthetic base oils with special additive technology ensures extremely low oil consumption
- Extended oil-change intervals
- Reduces friction and wear
- Excellent oxidation resistance at high temperatures
- Outstanding anti-wear and anti-corrosion properties Good lubricating film stability
- Minimally toxic

#### Environmental compatibility

- It is decomposed by micro-organisms in water and/or soil almost without any residues
- Biodegradability acc. to OECD 301 B: > 60%
- Water hazard classifications acc. to AwSV: WGK 1

#### **Specifications**

specifications			
<b>BIOMOT LX 10W-40</b>	ACEA E6, E7, E9.	API CJ-4/SN.	CAT ECF-3,
<b>BIOMOT LE-X 5W-30</b>	ACEA E6, E7, E9.	API CJ-4/CK-4.	

Technical data	(mean values,	subject to normal tolerances	- TDS LX 20201104/ TDS	LE-X 20
PANOLIN	Product	Density g/cm <sup>3</sup>	Viscosity in mm <sup>2</sup> /s	Flashp

	incan values, subje	100 01 2	100 11 / 21		
PANOLIN BIOMOT	Product No.	Density g/cm <sup>3</sup> 15°C	Viscosity in 40°C		Flashp COC
LX SAE 10VV-40 LE-X SAE 5VV-30	07350 07410	0.920 0.928	91.1 63.6	14.3 12.1	> 220 228

#### Technical data (mean values, subject to normal tolerances - TDS 20201104)

scosity
dex
52
55
59
52
54

### PANOLIN BIOTRACK E

#### Cable/chain lubricant - readily biodegradable, synthetic esters

#### Features and benefits

- Fully synthetic and environmentally friendly cable/chain lubricant, based on renewable synthetic esters
- Minimally toxic
- Excellent oxidation resistance at high temperatures
- Reduces friction
- Very good adhesion

#### **Environmental compatibility**

It is decomposed by micro-organisms in water and/or soil almost without any residues.

- Biodegradability acc. to OECD 301 B: > 60%
- US EPĂ VIDA (Vessel Incidental Discharge Act), VGP 2013 (Vessel General Permit) Note: Page 16
- Water hazard classifications acc. to AwSV: WGK 1

Technical de	<b>ata</b> (mean values,	subject to normal toleran	ces – TDS 202011	04)			
PANOLIN	Product	Density g/cm³	Viscosity in mm	n²∕s	Flashpoint	Pour point	Viscosity
BIOTRACK E	No.	15°C	40°C 100	D°C	COC in °C	in °C	index
68	54918	0.921	320.0 3	3.5	274	< - 45	188
320	54926	0.958		37.0	> 256	- 36	164
700	54930	0.966		77.6	> 250	- 21	180













Miljøministeriet Miljøstyrelsen



Staatstoezicht op de Mijnen Ministerie van Economische Zaker

oint	Pour point	Viscosity	lodine
n ℃	in °C	index	No.
	- 30	162	< 10
	< - 50	146	< 10

ECF-2, ECF-1-a. JASO DH-2.

20201230) Pour point Viscosity in °C index 220 228 163 191 - 40 - 60

# Compliance with EPA VIDA/VGP 2013

Assessment in accordance with requirements of Vessel General Permit 2013



a	VGP accepts result based on formulation and
	main constituents. See Appendix A, VGP 2013
	final version

- **b** VGP accepts testing of formulation. See Appendix A, VGP 2013 final version
- c OECD test method valid for single substances testing only; data reported should be seen as a summary of all single > 1 % components in stated formulation
- **d** Report

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GREEN MARINE Lubricating oils					
Characteristics of test	Units	Specification	Result	Method	
Biodegradability ª	% ThOD	> 60	> 60	OECD 301, 306	
Toxicity <sup>b</sup>					
Algae	LC <sub>50</sub>	> 100 mg/l	> 100	OECD 201	
Daphnia	EC <sub>50</sub>	> 100 mg/l	> 100	OECD 202	
Fish	LC <sub>50</sub>	> 100 mg/l	> 100	OECD 203	
Bioaccumulation •	Log K <sub>ow</sub>	< 3 or > 7	pass	OECD 107, 117	
Visible sheen	Gloss, visual color etc.	_ d	no visual color	58 FR 12507	

EPA test requirements state, all vessels must use an EAL in all oil to sea interfaces.

"Environmentally Acceptable Lubricants" means lubricants that are "biodegradable" and "minimally toxic" and are "not bioaccumulative" as defined in Appendix A of the Vessel General Permit. PANOLIN has conducted tests to EPA requirements for all standards described in the 2013 Vessel General Permit (review above chart for test results)

**Product type** 

- Hydraulic fluid Hydraulic fluid
- Industrial gear oil
- Industrial gear oil
- Stern tube lubricant Cable/chain lubricant

Control line fluid

### PANOLIN

- HLP SYNTH 15/22/32/46/68
- ATLANTIS 22/N 32
- EP GEAR SYNTH 68/100/150/220
- MARGEAR 68/100/150/220/320
- STELLA MARIS 68/100/150/220/320  $\bigcirc$
- BIOTRACK E 68/320/700
- ATLANTIS 5/15  $\bigcirc$

## A good feeling:

Knowing that the lubricant is environmentally friendly

## PANOLIN BIOGREASE LL-EP 2

#### EP universal grease - readily biodegradable, synthetic esters

#### Features and benefits

- Fully synthetic, readily biodegradable EP universal lubricating grease for exposed applications
- Excellent water wash-out resistance
- Minimally toxic
- Good mechanical stability
- Excellent oxidation resistance at high temperatures • Outstanding anti-wear and anti-corrosion properties
- Wide temperature range
- Excellent load-bearing capacity due to special additive technology

- Environmental compatibility
  Ecolabel «Der blaue Engel»
  EU Ecolabel (DE/027/255)
  KWF Label
  Swedish standard 15 54 70 (pending)
- US EPA VIDA/VGP 2013 Note: Page 19

Technical data (mean values, subject to normal tolerances -	TDS 20210330)
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Product No.	72888	
NIGI	2	
Soap/thickener type	Lithium	
Dropping point (IP 396)	> 190°C	
VKA calotte (ASTM D2266)	0.53 mm	
VKA OK load (DIN 51 350)	3000 N	
VKA weld load (DIN 51 350)	3 200 N	
Behavior vs. Water (DIN 51 807-1)	1-90	
Corrosion protection (EMCOR – DIN 51 802; dest. water)	0 - 0	
Corrosion protection (EMCOR – DIN 51802; synth. seawater)	0 - 0	
Copper corrosion (DIN 51 811)	]	
Water wash out (ASTM D1264)	7.4%	
Operation temperature range (permanent)	- 30°C to 120°C	
Designation (DIN 51502)	KPE 2 K-30	
Base	Synthetic esters	
Base oil viscosity at 40 °C	320	
Colour	Beige	







### PANOLIN MARGREASE W EP 0

#### EP fluid grease - readily biodegradable, synthetic esters

#### Features and benefits

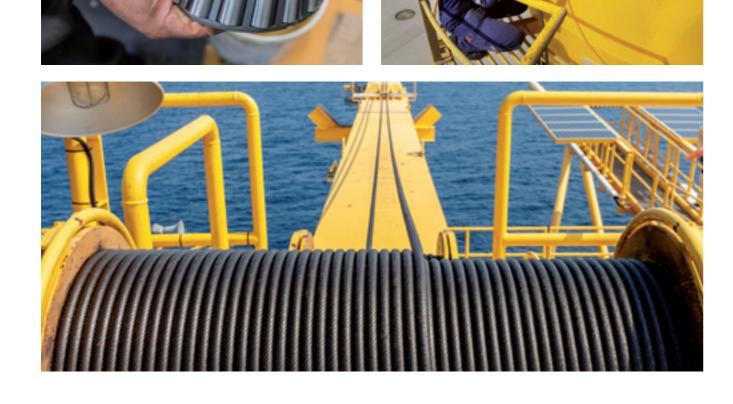
- Fully synthetic, readily biodegradable EP fluid grease for automatic injection systems
- Good water wash-out resistance
- Minimally toxic
- Good mechanical stability
- Outstanding anti-wear and anti-corrosion properties
- Wide temperature range

#### **Environmental compatibility**

- EU Ecolabel (pending)Swedish standard 15 54 70
- US EPA VIDA/VGP 2013 Note: Page 19



Product No.	72922
NLGI	0
Soap/thickener type	Anhydrous Calcium
Dropping point (IP 396)	>140°C
VKA OK load (DIN 51350)	3400 N
VKA weld load (DIN 51350)	3600 N
Behavior vs. Water (DIN 51807-1)	0
Copper corrosion (DIN 51811)	]
Operation temperature range (permanent)	- 40°C to 100°C
Designation (DIN 51502)	KPE 0 G-40
Base	Synthetic esters
Base oil viscosity at 40°C	460
Colour	Yellow



## Compliance with EPA VIDA/VGP 2013

Assessment in accordance with requirements of Vessel General Permit 2013



Characteristics

Biodegradability

of test

Toxicity **b** Algae

Fish

Daphnia

Bioaccumulation

Visible sheen

**b** VGP accepts testing of formulation. See Appendix A, VGP 2013 final version

**a** VGP accepts result based on formulation and

main constituents. See Appendix A, VGP 2013

- **c** Limit for loss lubrication: > 1000 mg/l
- **d** OECD test method valid for single substances testing only; data reported should be seen as a summary of all single > 1 % components in stated formulation
- e Report

final version

EPA test requirements state, all vessels must use an EAL in all oil to sea interfaces. "Environmentally Acceptable Lubricants" means lubricants that are "biodegradable" and "minimally toxic" and are "not bioaccumulative" as defined in Appendix A of the Vessel General Permit. PANOLIN has conducted tests to EPA requirements for all standards described in the 2013 Vessel General Permit (review above chart for test results)

Product type		P
EP universal grease		BI
EP fluid grease	$\bigcirc$	$\sim$

A good feeling: Knowing that the lubricant is environmentally friendly



EEN <b>MARINE <sup>®</sup> Greases</b>						
	Units	Specification	Result	Method		
y a	% ThOD	> 60	> 60	OECD 301, 306		
	LC <sub>50</sub>	$> 1000  {\rm mg/l}  {\rm c}$	> 1000	OECD 201		
	EC <sub>50</sub>	$> 1000  {\rm mg/l}  {\rm c}$	> 1000	OECD 202		
	LC <sub>50</sub>	$> 1000  {\rm mg/l}  {\rm c}$	> 1000	OECD 203		
U q	Log K <sub>ow</sub>	< 3 or > 7	pass	OECD 107, 117		
	Gloss, visual color etc.	_ e	no visual color	58 FR 12 507		

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## PANOLIN BIOGREASE LL-EP 2 MARGREASE W EP O

# **PANOLIN** is a statement for

- Advanced Technology
- Environmental Responsibility
- Security



PANOLIN offers a wide range of high performance biodegradable lubricants for diverse applications. For further information please contact PANOLIN International Inc.



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