## GREENMACHINE

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Reduction

High Performance Environmentally Considerate Lubricants for your machine

**Swiss Oil Technology** 

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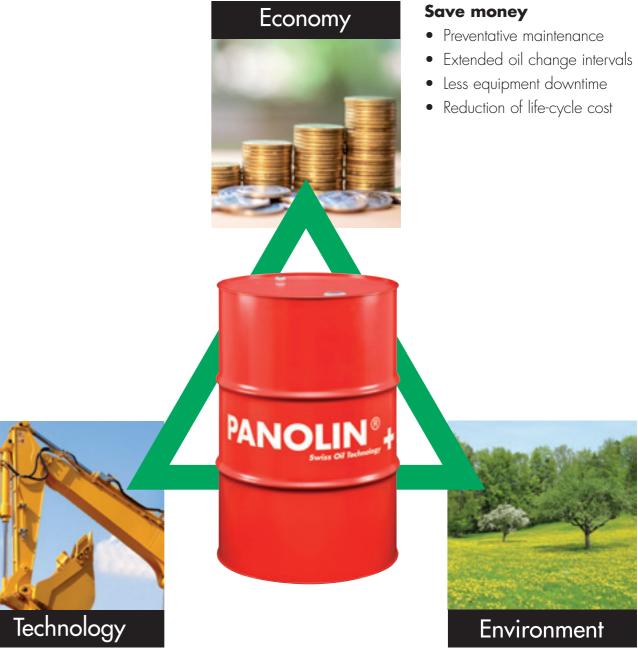
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# Company profile

# The concept



We want to standardize high performing ECLs globally to preserve the environment.



### **Increase performance**

- Advanced technology
- More reliability
- Higher efficiency
- Improved availability

Only economically viable, technically mature and environmentally friendly concepts are truly sustainable.



### **Protect the environment**

- Environmentally friendly
- Biodegradable
- Meets global regulations
- CO<sub>2</sub> reduction

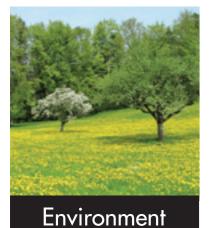
# Your benefits

Over 35 years of experience in biodegradable oil technology



### **Increase performance**

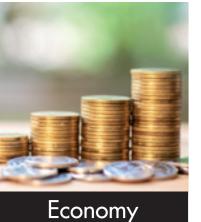
- Fully saturated synthetic ester based lubricants made for heavy duty applications
- High thermal and shear stability
- Excellent oxidation stability
- Outstanding wear and corrosion protection
- Hydrolytic stability low acidity, non-emulsifying
- No deposits protection of your system
- Numerous OEM approvals
- Higher efficiency higher output of the equipment



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### **Protect the environment**

- Readily biodegradable lubricants
- Minimally toxic
- CO<sub>2</sub> reduction due to less oil/fuel consumption; take advantage of the PANOLIN CO<sub>2</sub> calculator
- Compliant with global regulations and international eco-labels
- Beneficial for job tenders
- Supports your environmental compliance policy



### Save money

- Robust and reliable lubricants
- Longer lifetime
- Extended oil change intervals
- Less equipment downtime
- Less maintenance cost
- Less waste disposal
- Lifetime fill potential
- Advantage through inhouse oil sample analysis

High Performance Environmentally Considerate Lubricants are our core competence since 1983.





# Approved by leading manufacturers



<b>AN</b> bcat.	F1T•N	FENDT	HITACHI Reliable solutions
ISER	Kawasaki	KLEMM Bohrtechnik BAUER Group	KOBELCO
zi ICK	MM FORST TECHNIK	PALFINGER	
TTCHNIK GMBH IVER Group		seNjebogen	
CKER USON	Welte	Wirtgen	<b>Æ</b>

## References and industries





Robust lubricants: When downtime is not an option



Good to know: That your lubricants are environmentally considerate





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# **References and industries**







No matter what industry: We can make your machine a GREENMACHINE





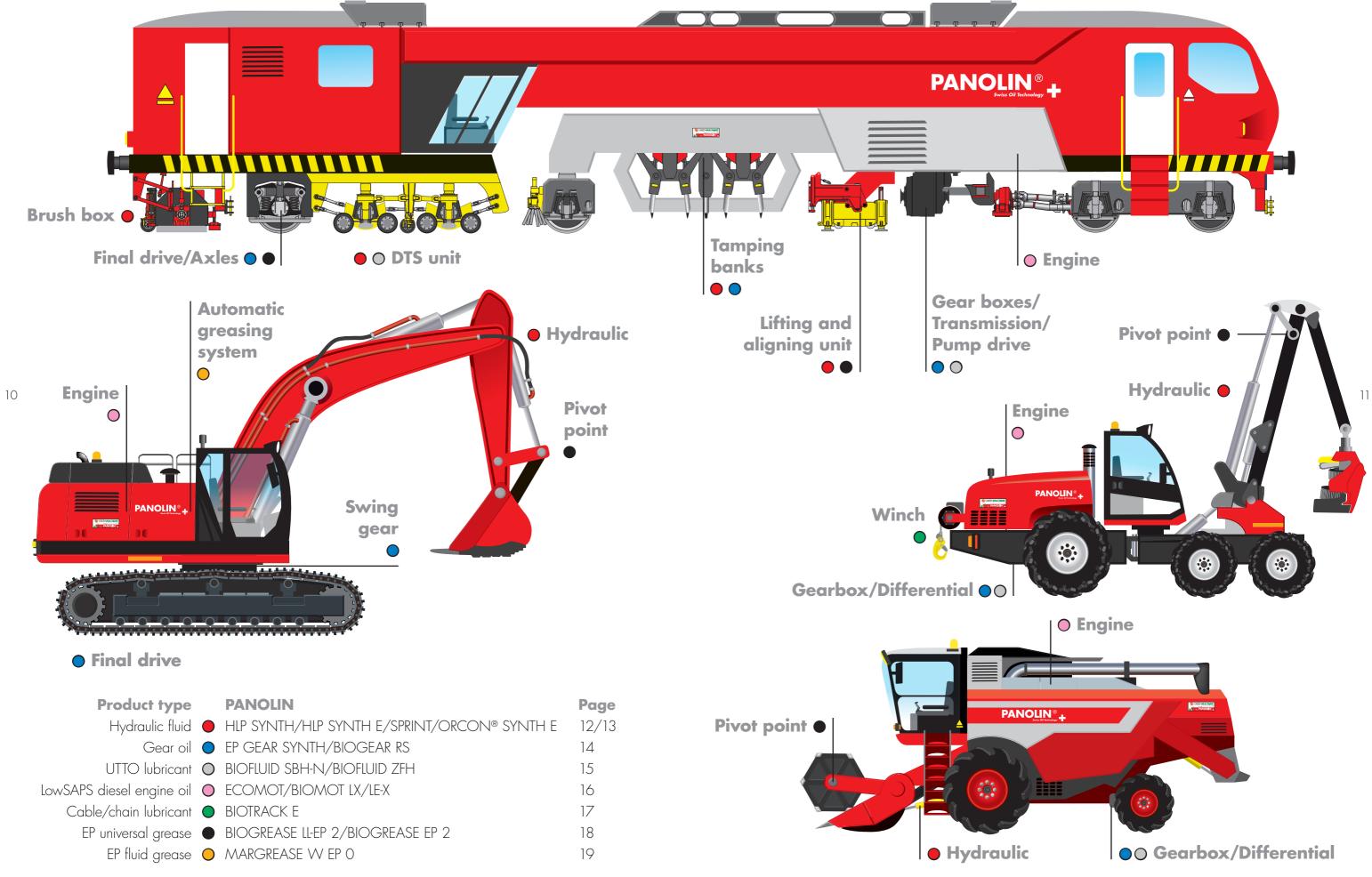
Reliable lubricants: To assure smooth operation



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# PANOLIN ECLs application guide





## PANOLIN HLP SYNTH

#### Hydraulic fluid - readily biodegradable, saturated synthetic esters

#### **Features and benefits**

- Fully synthetic, high-performance, readily biodegradable, zinc-free and environmentally friendly hydraulic fluid, based on saturated synthetic esters with special additive technology
- Minimally toxic
- Extremely long oil-change interval «lifetime filling» enables higher machine efficiency
- Increases availability and reliability of your equipment due to greater power reserves
- Outstanding extreme-pressure characteristics
- Excellent cold flow characteristics (extremely low pour point)
- Prevents gumming and deposits of ageing products even under high thermal load
- Excellent oxidation resistance at high temperatures
- Great dialectric strength

#### **Environmental compatibility**

It is decomposed by micro-organisms in water and/or soil almost without any residues.

- ASTM D-6046-98a: P<sub>w</sub>1, T<sub>w</sub>1, T<sub>s</sub>1
- Biodegradablity acc. to OECD 301 B: > 60%
- CO<sub>2</sub> reduction thanks to longer oil-change intervals
- Eco Labels from: Czech Republic, Germany, Italy, Japan, Korea, Sweden
- US EPA VIDA (Vessel Incidental Discharge Act), VGP 2013 (Vessel General Permit)
- Water hazard classifications acc. to AwSV: awg (35020, 35030, 35040), WGK 1 (35050, 35060)

#### **Specifications**

ASTM D 943 (Dry TOST test) > 5000 h / ASTM D 2070 (modified, 1680 h) / ASTM D 8029 FZG Test A/8.3/90 load stage 12 ISO 15380/HEES Vickers V104 C

#### Technical data (mean values, subject to normal tolerances - TDS 20210422)

PANOLIN HLP SYNTH	Product No.	Density g/cm³ 15°C	Viscosity 40 °C	in mm²/s 100°C	Flashpoint COC in °C	Pour point in °C	Viscosity index	lodine No.
15	35020	0.925	15.6	3.9	222	<-60	151	< 6
22	35030	0.916	20.5	4.5	220	- 58	136	< 6
32	35040	0.915	33.3	6.3	240	- 58	142	< 7
46	35050	0.916	46.7	8.2	240	- 57	150	< 10
68	35060	0.921	68.6	11.1	240	- 55	154	< 12

## PANOLIN HLP SYNTH E

#### Hydraulic fluid - readily biodegradable, saturated synthetic esters

#### Features and benefits

- Fully synthetic, high-performance, readily biodegradable, zinc-free and environmentally friendly hydraulic fluid, based on renewable saturated synthetic esters with special additive technology
- Minimally toxic
- Extremely long oil-change interval «lifetime filling» enables higher machine efficiency
- Prevents gumming and deposits of ageing products even under high thermal load
- Excellent cold flow characteristics (extremely low pour point)
- Eco-technically fully mixable and compatible with PANOLIN HLP SYNTH

#### **Environmental compatibility**

It is decomposed by micro-organisms in water and/or soil almost without any residues.

- Biodegradability acc. to OECD 301 B: > 60%
- CO<sub>2</sub> reduction thanks to longer oil-change intervals
- Eco Labels from: Croatia, Germany, Italy, Netherlands (35635, 35640, 35645), Poland, Sweden (35625, 35630, 35635, 35640), USA
- EN 16807
- EU Ecolabel (35625: DE/027/052, 35630: DE/027/053,
- 35635: DE/027/054, 35640: DE/027/055, 35645: DE/027/056)
- Water hazard classifications acc. to AwSV: WGK 1

#### **Specifications**

ASTM D 8029 FZG Test A/8.3/90 load stage 12 (35630, 35635, 35640) ISO 15380/HEES

#### Technical data (mean values, subject to normal tolerances – TDS 20210422)

PANOLIN HLP SYNTH E	Product No.	Density g/cm³ 15°C	Viscosity 40 °C	in mm²/s 100°C	Flashpoint COC in °C	Pour point in °C	Viscosity index	lodine No.
15	35625	0.919	15.7	3.8	226	- 36	142	< 5
22	35630	0.936	21.2	4.7	245	- 57	141	< 5
32	35635	0.937	32.3	6.5	253	- 54	160	< 7
46	35640	0.934	45.7	8.6	259	- 51	168	< 15
68	35645	0.934	67.0	11.7	222	- 48	171	< 23











## PANOLIN SPRINT

#### Hydraulic fluid - readily biodegradable, synthetic esters

#### Features and benefits

- Fully synthetic, environmentally friendly and readily biodegradable hydraulic fluid
- Based on proven PANOLIN technology
- Ester blend with modified, saturated and unsaturated esters
- Minimally toxic
- Outstanding anti-wear and anti-corrosion properties
- Prevents deposits in the hydraulic system
- Excellent cold flow characteristics
- Outstanding extreme-pressure characteristics

#### **Environmental compatibility**

- It is decomposed by micro-organisms in water and/or soil almost without any residues.
- Biodegradablity acc. to OECD 301 B: > 60%
- EN 16807
- US EPA VIDA (Vessel Incidental Discharge Act), VGP 2013 (Vessel General Permit)
- Water hazard classifications acc. to AwSV: WGK 1

#### **Specifications**

ASTM D943 (Dry TOST test) > 2000 h ASTM D8029 FZG Test A/8.3/90 load stage 12 ISO 15380/HEES Vickers V104 C

Technical data	(mean values, subje	ect to normal tolerances	– TDS 202	01023)	
PANOLIN SPRINT	Product No.	Density g/cm³ 15°C	Viscosity in 40°C		Flashp COC
32 46 68	34544 34546 34548	0.921 0.922 0.912	34.4 47.8 71.6	7.5 9.3 10.8	262 274 265

## PANOLIN ORCON SYNTH E

### Hydraulic fluid - readily biodegradable, saturated synthetic esters, NSF H1

#### **Features and benefits**

- Fully synthetic and readily biodegradable hydraulic fluid, based on renewable saturated synthetic esters developed for the food, pharmaceutical and animal feed industries
- All ingredients fully comply with the strict NSF guidelines (NSF Nonfood Compounds Registration)
- Acceptable as a lubricant with incidental food contact according to NSF H1 for use in and around food processing areas
- Mineral oil free
- Extended oil-change and service intervals
- High polarity that protects metal surfaces
- Excellent oxidation resistance at high temperatures
- Great hydrolytic stability
- No varnish due to thermal oxidation

#### **Environmental compatibility**

- It is decomposed by micro-organisms in water and/or soil almost without any residues.
- Biodegradability acc. to OECD 301 B: > 60%
- CO<sub>2</sub> reduction thanks to longer oil-change intervals
- Croatia Eco-Label
- EN 16807
- EU Ecolabel DE/027/088
- Water hazard classifications acc. to AwSV: WGK 1

#### **Specifications**

ASTM D 8029 FZG Test A/8.3/90 load stage > 12 ISO 15380/HEES Vickers V104 C

Technical data (	mean values,	subject to normal	tolerances – TDS	20201023)
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PANOLIN	Product	Density g/cm³	Viscosity in n	· ·	Flashp
ORCON® SYNTH E	No.	15°C	40°C 1		COC
46	37316	0.960	48.8	8.5	242





Pour point in °C Viscosity hpoint C in °C index - 40 192 - 36 - 40 182 140

13

• Excellent corrosion protection, develops no corrosive components even after extended operations at high temperature



coint in °C

Pour point in °C index 151

< - 57

lodine No < 10

## PANOLIN EP GEAR SYNTH

#### Industrial gear oil - readily biodegradable, saturated synthetic esters

#### **Features and benefits**

- Fully synthetic, high-performance and readily biodegradable lubricant, based on saturated synthetic esters for industrial gear boxes, roller bearings and slide bearings
- Minimally toxic
- Reduces micro-wear of surface roughness on friction surfaces in aggregates
- Outstanding extreme-pressure characteristics
- Excellent oxidation resistance at high temperatures
- Prevents gumming even under high thermal load
- Better adhesion to metal surfaces than mineral-oil based gear oils
- Outstanding anti-wear and anti-corrosion properties
- Extreme shear-resistant multigrade gear oil with a wider thermal operating range than mineral oil

#### Environmental compatibility

- It is decomposed by micro-organisms in water and/or soil almost without any residues.
- Biodegradability acc. to OECD 301 F: > 60% (27325, 27335)
- Biodegradability acc. to OECD 301 F: > 60% (27320, 27330: read across)
- US EPĂ VIDA (Vessel Incidental Discharge Act), VGP 2013 (Vessel General Permit)
- Water hazard classifications acc. to AwSV: WGK 1

#### **Specifications**

DIN 51 502/CLP E, 51 517/CLP E FZG Test A/16.6/140 load stage 12

#### Technical data (mean values, subject to normal tolerances – TDS 20201208)

PANOLIN	Product	Density g/cm³	Viscosity in mm²/s	Flashpoint	Pour point	Viscosity
EP GEAR SYNTH	No.	15°C	40°C 100°C	COC in °C	in °C	index
68	27320	0.919	69.0 10.8	290	- 54	146
100	27325	0.920	100.0 14.1	300	- 45	144
150	27330	0.921	150.0 18.8	300	- 43	142
220	27335	0.923	220.0 24.0	300	- 41	136

## PANOLIN BIOGEAR RS

#### Gear oil - readily biodegradable, saturated synthetic esters

#### Features and benefits

• Fully synthetic and environmentally friendly gear oil, based on renewable saturated synthetic esters for gearboxes, differentials and final drives

Viscosity

index

180

- Minimally toxic
- Outstanding anti-wear and anti-corrosion properties
- Extended oil-change intervals
- Prevents gumming and deposits even under high thermal load
- Excellent oxidation resistance at high temperatures

#### **Environmental compatibility**

- It is decomposed by micro-organisms in water and/or soil almost without any residues.
- Biodegradablity acc. to OECD 301 B: > 60%

#### **Specification**

API GL-4/5

## O PANOLIN BIOFLUID SBH-N

#### UTTO lubricant - readily biodegradable, saturated synthetic esters

#### **Features and benefits**

- forestry and railway trackbuilding machinery
- Minimally toxic
- Excellent cold flow characteristics (extremely low pour point)
- Much longer service life and greater power reserves than mineral oil based hydraulic fluids
- Excellent oxidation resistance at high temperatures
- With viscosity characteristics and additives that prevent hydrodynamic brake rattling
- PANOLIN BIOFLUID SBH-N 10W-30 fully compatible with predecessor product: PANOLIN BIOFLUID SBH 10W-30
- PANOLIN BIOFLUID SBH-N 46 fully compatible with predecessor product: PANOLIN BIOFLUID SBH 46

### **Environmental compatibility**

- It is decomposed by micro-organisms in water and/or soil almost without any residues.
- Biodegradablity acc. to OECD 301 B: > 60%
- Water hazard classifications acc. to AwSV: WGK 1

#### Specification

FZG Test A/8.3/90 load stage 11

Technical date	<b>a</b> (mean values,	subject to normal toleran	ces – TDS 20	)201023)	
Panolin	Product	Density g/cm <sup>3</sup>		in mm²/s	Flashpo
Biofluid SBH-n	No.	15°C		100°C	COC in
SAE 10VV-30	26815	0.923	60.6	10.3	220
ISO 46	26817	0.926	46.4	8.3	218

## O PANOLIN BIOFLUID ZFH

#### UTTO lubricant - readily biodegradable, saturated synthetic esters

#### Features and benefits

- Fully synthetic and readily biodegradable Universal Tractor Transmission Oil (UTTO), based on saturated synthetic esters for combined use with gearboxes, hydraulic systems and hydrodynamic brakes
- Minimally toxic
- Developed in close collaboration with ZF Friedrichschafen: In Friedrichshafen extensive tests were carried out on various facilities, among other purposes to meet the high demands of ZF on both static and dynamic friction characteristics • Extended oil-change intervals
- Reduces and in many cases eliminates deposits on friction discs/clutches
- Outstanding thermal-ageing stability
- Excellent cold flow characteristics (extremely low pour point)
- Outstanding anti-wear and anti-corrosion properties

#### Environmental compatibility

- It is decomposed by micro-organisms in water and/or soil almost without any residues.
- Biodegradablity acc. to OECD 301 B: > 60%
- Water hazard classifications acc. to AwSV: WGK 1

#### Specification

FZG Test A/8.3/90 load stage 11

Technical data	(mean values,	subject to normal	tolerances	– TDS 202010	)23)

PANOLIN	Product	Density g/cm³	Viscosity in mm²/s	Flashpoint	Pour point
BIOGEAR RS	No.	15°C	40°C 100°C	COC in °C	in °C
SAE 80VV-90	25325	0.920	92.8 15.6	173	- 33

Technical data (mean	n values, subject to	normal tolerances – T	DS 2020102	23)
PANOLIN BIOFLUID ZFH	Product No.	Density g∕cm³ 15°C	Viscosity in 40°C	
ISO 68/SAE 10W-30	26820	0.923	60.3	10.1

• Fully synthetic and readily biodegradable Universal Tractor Transmission Oil (UTTO), based on saturated synthetic esters for construction, agriculture,

in °C	Pour point in °C	Viscosity index	
	- 55 < - 60	160 156	
			15

COC in °C 244

Pour point in °C - 55

Viscosity index 155

## PANOLIN ECOMOT 5W-30

#### LowSAPS diesel engine oil - synthetic

#### Features and benefits

- Synthetic engine oil with excellent smooth-running properties (Fuel Economy) for modern environmentally friendly diesel engines up to Euro 6 classification
- Diesel engine oil with extremely low sulphate ash, phosphor and sulphur content
- The combination of synthetic base oils with special additive technology ensures extremely low oil consumption
- Sustainably prevents blockage of exhaust particle filters and corrosion of oxidation catalyzers
- Ensures excellent engine lubrication both at high operating temperatures and at extremely low ambient temperatures
- Prevents sludge formation and deposits of ageing products even under high thermal load

#### Environmental compatibility

- Biodegradable acc. to OECD 302 C: > 40%
- CO<sub>2</sub> reductive thanks to fuel-saving properties: > 0.8% compared to SAE 10W-40

#### **Specifications**

ACEA E6, E7, E9 API CJ-4/SN CAT ECF-3, ECF-2, ECF-1-a JASO DH-2



Technical data (mean values, subject to normal tolerances – TDS 20201023)

PANOLIN	Product	Density g/cm³	Viscosity in mm²/s	Flashpoint	Pour point	Viscosity
ECOMOT	No.	15°C	40°C 100°C	COC in °C	in °C	index
SAE 5VV-30	07310	0.853	68.7 11.6	217	- 48	165

## PANOLIN BIOMOT LX and LE-X

#### LowSAPS diesel engine oil - readily biodegradable, saturated synthetic esters

#### Features and benefits BIOMOT LX 10W-40

- Fully synthetic engine oil, based on saturated synthetic esters for the latest diesel engines
- Diesel engine oil with extremely low sulphate ash, phosphor and sulphur content
- The combination of synthetic base oils with special additive technology ensures extremely low oil consumption
- Sustainably prevents blockage of exhaust particle filters and corrosion of oxidation catalyzers
- Ensures excellent engine lubrication both at high operating temperatures and at extremely low ambient temperatures
- Prevents gumming and deposits of ageing products even under high thermal load
- Minimally toxic

#### Features and benefits BIOMOT LE-X 5W-30

- Fully synthetic, readily biodegradable and long-life engine oil, based on saturated synthetic esters for the latest diesel engines
- Diesel engine oil with extremely low sulphate ash, phosphor and sulphur content
- The combination of synthetic base oils with special additive technology ensures extremely low oil consumption
- Extended oil-change intervals
- Reduces friction and wear
- Excellent oxidation resistance at high temperatures
- Outstanding anti-wear and anti-corrosion properties
- Good lubricating film stability
- Minimally toxic

#### **Environmental compatibility**

- It is decomposed by micro-organisms in water and/or soil almost without any residues.
- Biodegradability acc. to OECD 301 B: > 60%
- Water hazard classifications acc. to AwSV: WGK 1

#### **Specifications BIOMOT LX**

BIOMOT LX 10W-40	ACEA E6, E7, E9.	API CJ-4/SN.	CAT ECF-3, ECF-2, ECF-1-a.	JASO DH-2.
<b>BIOMOT LE-X 5W-30</b>	ACEA E6, E7, E9.	API CJ-4/CK-4.		

#### Technical data (mean values, subject to normal tolerances - TDS LX 20201104; TDS LE-X 20201230)

PANOLIN	Product	Density g/cm <sup>3</sup>	Viscosity in 40°C	mm²/s	Flashpoint	Pour point	Viscosity
BIOMOT	No.	15°C		100°C	COC in °C	in °C	index
LX SAE 10VV-40	07350	0.920	91.1	14.3	> 220	- 40	163
LE-X SAE 5VV-30	07410	0.928	63.6	12.1	228	- 60	191

## PANOLIN BIOTRACK E

#### Cable/chain lubricant - readily biodegradable, synthetic esters

#### Features and benefits

- Fully synthetic and environmentally friendly cable/chain lubricant, based on renewable synthetic esters Minimally toxic
- Excellent oxidation resistance at high temperatures
- Reduces friction
- Very good adhesion

320 700

#### **Environmental compatibility**

- It is decomposed by micro-organisms in water and/or soil almost without any residues.
- Biodegradability acc. to OECD 301 B: > 60%
- US EPA VIDA (Vessel Incidental Discharge Act), VGP 2013 (Vessel General Permit)
  Water hazard classifications acc. to AwSV: WGK 1



Technical data	(mean values, subje	ect to normal tolerances	– TDS 202	201104)
PANOLIN BIOTRACK E	Product No.	Density g/cm³ 15°C	Viscosity ir 40°C	
68	54918	0.921	73.8	13.5

0.958

0.966

54926

54930





Pour point in °C Viscosity COC in °C index 274 <-45 188 > 256- 36 - 21 164 > 250 180

370

320.0

750.0



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## PANOLIN BIOGREASE LL-EP 2

### EP universal grease - readily biodegradable, synthetic esters

### Features and benefits

- Fully synthetic, readily biodegradable EP universal lubricating grease for exposed applications
- Excellent water wash-out resistance
- Minimally toxic
- Good mechanical stability
- Excellent oxidation resistance at high temperatures
- Outstanding anti-wear and anti-corrosion properties
- Wide temperature range
- Excellent load-bearing capacity due to special additive technology

- Environmental compatibility
  Ecolabel «Der blaue Engel»
  EU Ecolabel (DE/027/255)
  KWF Label
  Swedish standard 15 54 70 (pending)
- US EPA VIDA/VGP 2013





#### Technical data (mean values, subject to normal tolerances - TDS 20210330)

Product No.	72888
NLGI	2
Soap/thickener type	Lithium
Dropping point (IP 396)	>190°C
VKA calotte (ASTM D2266)	0.53 mm
VKA OK load (DIN 51 350)	3000 N
VKA weld load (DIN 51 350)	3 200 N
Behavior vs. Water (DIN 51 807-1)	1-90
Corrosion protection (EMCOR – DIN 51 802; dest. water)	0 – 0
Corrosion protection (EMCOR – DIN 51 802; synth. seawater)	0 - 0
Copper corrosion (DIN 51 811)	]
Water wash out (ASTM D1264)	7.4%
Operation temperature range (permanent)	- 30°C to 120°C
Designation (DIN 51502)	KPE 2 K-30
Base	Synthetic esters
Base oil viscosity at 40 °C	320
Colour	Beige

## PANOLIN BIOGREASE EP 2

#### EP universal grease - readily biodegradable, synthetic esters

#### Features and benefits

- Fully synthetic, readily biodegradable EP universal lubricating grease for exposed applications
- Minimally toxic
- Good mechanical stability
- Excellent oxidation resistance at high temperatures
- Outstanding anti-wear and anti-corrosion properties
- Good water resistance
- Wide temperature range
- Excellent load-bearing capacity due to special additive technology

#### Technical data (mean values, subject to normal tolerances - TDS 20201104)

Product No.	72868 – PANOLIN SHUTTLE BIOGREASE EP 2: 72878		
NIGI	2		
Soap/thickener type	Lithium		
Dropping point (DIN ISO 2176)	> 180°C		
Penetration decrease (ASTM D217)	< 30 (1/10 mm)		
VKA calotte (ASTM D2266)	0,442 mm		
VKA OK load (DIN 51350)	2600 N		
VKA weld load (DIN 51350)	2800 N		
Behavior vs. Water (DIN 51807-1)	1		
Corrosion protection (EMCOR - DIN 51802)	0 - 0		
Copper corrosion (DIN 51811)	1		
Water wash out (ASTM D1264)	4.19%		
Operation temperature range (permanent)	−35°C to 120°C		
Operation temperature (short time)	130°C		
Designation (DIN 51502)	KPE 2 K-30		
Base	Synthetic esters		
Base oil viscosity at 40 °C	100		
Speed factor (n x dm)	450000 mm/min		
Oxidation stability (ASTM D942)	8.0 psi		
Colour	Yellow-brown		
Environmental compatibility	Biodegradability acc. to OECD 301 B: > 60%, US EPA VIDA/VGP 2013		

## PANOLIN MARGREASE W EP 0

#### EP fluid grease - readily biodegradable, synthetic esters

#### Features and benefits

- Fully synthetic, readily biodegradable EP fluid grease for automatic injection systems
- Good water wash-out resistance
- Minimally toxic
- Good mechanical stability
- Outstanding anti-wear and anti-corrosion properties
- Wide temperature range

#### **Environmental compatibility**

- EU Ecolabel (pending)Swedish standard 15 54 70
- US EPA VIDA/VGP 2013

### Technical data (mean values, subject to normal tolerances - TDS 20210414)

Product No.	72922	
NLGI	0	
Soap/thickener type	Anhydrous Calcium	
Dropping point (IP 396)	>140°C	
VKA OK load (DIN 51350)	3400 N	
VKA weld load (DIN 51350)	3600 N	
Behavior vs. Water (DIN 51807-1)	0	
Copper corrosion (DIN 51811)	1	
Operation temperature range (permanent)	– 40°C to 100°C	
Designation (DIN 51502)	KPE 0 G-40	
Base	Synthetic esters	
Base oil viscosity at 40°C	460	
Colour	Yellow	



A good feeling: Knowing that the lubricant is environmentally friendly



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# **PANOLIN** is a statement for

- Advanced Technology
- Environmental Responsibility
- Security



PANOLIN offers a wide range of high performance biodegradable lubricants for diverse applications. For further information please contact PANOLIN International Inc.



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